Chunghwa Picture Tubes, Ltd.
Technical Specification

To :
Date : 2007/12/06

CPT TFT-LCD
CLAA 154WB08A

ACCEPTED BY :

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Title : CLAA154WB08A Technical Specification

Modification Record List

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Title：CLAA154WB08A Technical Specification

Table Of Content

Title：CLAA154WB08A Technical Specification

1. OVERVIEW

CLAA154WB08A is 15.4” color (39.116cm) TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, LVDS driver ICs, control circuit and backlight. By applying 6 bit digital data, 1280×RGB(3)×800, 262K-color images are displayed on the 15.4” diagonal screen. Interface of data and control signals is Typ. Inverter for backlight is included in this module , General specifications are summarized in the following table：

ITEM	SPECIFICATION
Display Area (mm)	331.2 (H) x 207.0 (V) (15.4-inch diagonal)
Number of Pixels	1280×3(H)×800(V)
Pixel Pitch (mm)	0.25875(H)×0.25875(V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white
Number of Colors	262,144(6bits)
Gamut	50%(typ)；45%(min)
Optimum Viewing Angle	6 o’clock
Response Time (ms)	16ms
Surface Treatment	Glare, 3H
Viewing Angle (L/R/U/D)	45°、45° /20°、35° (Typ.)
Brightness (cd/m^2)	220 cd/m^2 (5point)/6.5 mA (Typ.) 200 cd/m^2 (5point)/6.5 mA (Min.)
Uniformity (Min)	5point：80% 13point：65%
Consumption of Power (W)	7W（Max）(With Inverter)
Module Size (mm)	344.5(W)×222.5(H)×6.2(D)（Max）
Module Weight (g)	585 (max)

The LCD Products listed on this document are not suitable for use of aerospace equipment, submarine cable, and nuclear reactor control system and life support systems. If customers intend to use these LCD products for applications listed above or those not included in the "Standard" list as follows, please contact our sales in advance.

Standard：Computer, Office equipment, Communication equipment, Test and Measurement equipment, Machine tool, Industrial robot, Audio and Visual equipment, Other consumer products.

2. ABSOLUTE MAXIMUM RATINGS

Title：CLAA154WB08A Technical Specification

The following are maximum value, which if exceeded, may cause faulty operation or damage to the unit.

ITEM		SYMBOL	MIN.	MAX.	UNIT	REMARK
Power Supply Voltage for LCD		VCC	0	4.0	V	
Lamp voltage	West/ Harrison	VL	700/630	945/900	Vrms	
Lamp current		IL	2	6.5	mArms	*1). 2)
Lamp frequency		FL	50/40	80/80	kHz	
Operation Temperature		Top	0	50	℃	*3). 4). 5). 6)
Storage Temperature		Tstg	-25	65	℃	*3). 4). 5)
Delayed Discharge Time		TD	--	1	sec	*7)

【Note】

*1) Product life-time relate to lamp current, please operate production follow statement at page 9 〝(b)back light〞 .

*2) When lamp current over the definition of absolute max, product life-time will decay rapidly or operate unusual.

*3) The relative temperature and humidity range are as below sketch, 90%RH Max. (Ta≦40℃)

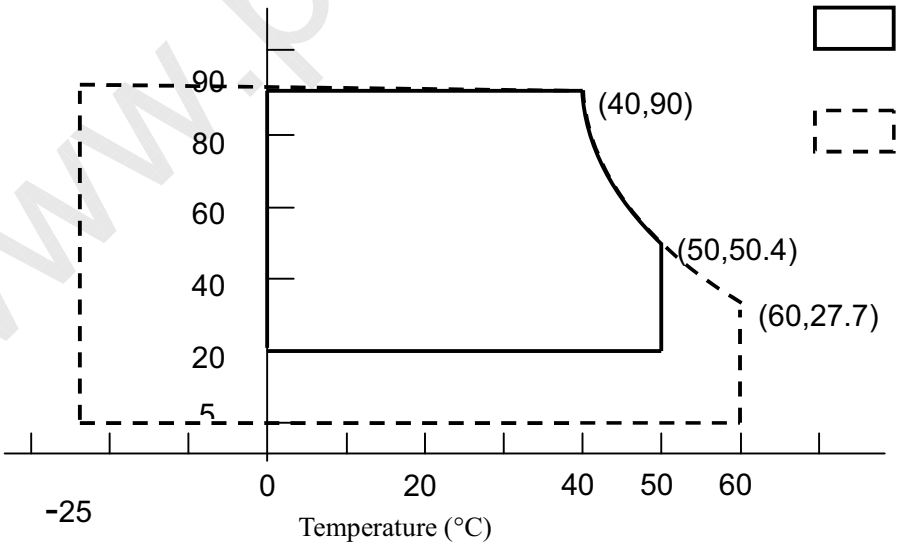
*4) The maximum wet bulb temperature ≦39℃(Ta＞40℃) and without dewing.

*5) If product in environment which over the definition of the relative temperature and humidity out of range too long, it will affect visual of LCD.

*6) If you operate LCD in normal temperature range, the center surface of panel should be under 60℃.

*7) Delay discharge time test condition ：Starting lamp voltage=1650Vrms. (please follow statement at page 9 〝 (b) back light〞

Before test TD, lamp should operate at least 1min, and lamp current should follow typical lamp current specification. To place panel at room temp. (25±2℃) below for 24hrs, and then to measure TD with the same starting lamp voltage in dark room.



3. ELECTRICAL CHARACTERISTICS

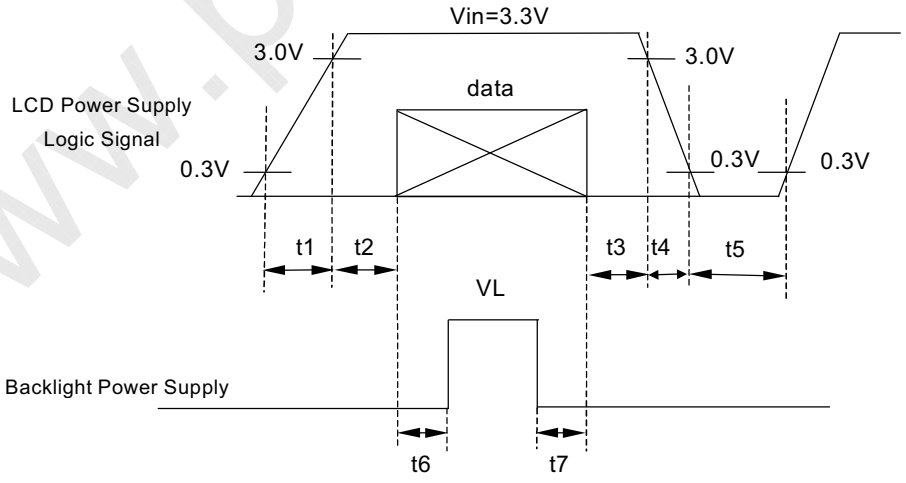
Title：CLAA154WB08A Technical Specification

(A) TFT LCD

TEM		SYMBOL	MIN	TYP	MAX	UNIT	REMARK
LCD POWER VOLTAGE		VCC	3.0	3.3	3.6	V	[Note 1]
LCD POWER CURRENT		ICC	-	400	600	mA	[Note 2]
Rush CRRENT		Irush	-	-	2	A	[Note 4]
LOGIC INPUT VOLTAGE (LVDS: IN+,IN-) [Note 3]	INPUT VOLTAGE	VIN	0	-	VCC	V	
	COMMON VOLTAGE	VCM	1.125	1.25	1.375	V	
	DIFFRENTIAL INPUT VOLTAGE	| VID |	250	350	450	mV	
	THRESHOLD VOLTAGE (HIGH)	VTH	-	-	100	mV	When VCM = +1.2V
	THRESHOLD VOLTAGE (LOW)	VTL	-100	-	-	mV	
DIFFRENTIAL INPUT VOLTAGE TOLERANCE		△VID	-	-	35	mV	
COMMON VOLTAGE TOLERANCE		△VCM	-	-	35	mV	

[Note 1] Power Sequence：

t1≦10ms
0.01 ms＜t2≦50 ms
0.01 ms＜t3≦50 ms
1 sec≦t5
200 ms≦t6
200 ms≦t7

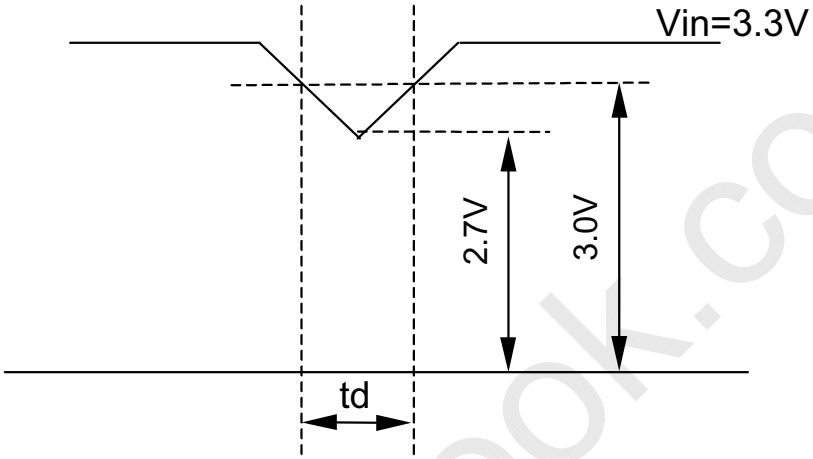


Data: RGB DATA, DCLK, HD, VD, DENA

VCC-dip state

(1)when 3.0＞VCC≧2.7V，td≦10 ms

(2)when VCC＜2.7V，VCC-dip condition should as the VCC-turn-off condition.



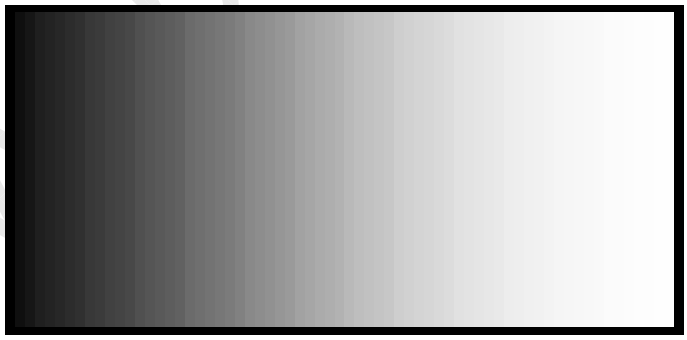
[Note 2]

Typical value is 0～63 gray level.(Horizontal line Pattern)

800 line mode，VCC= +3.3V

Circuit condition (Typ.)

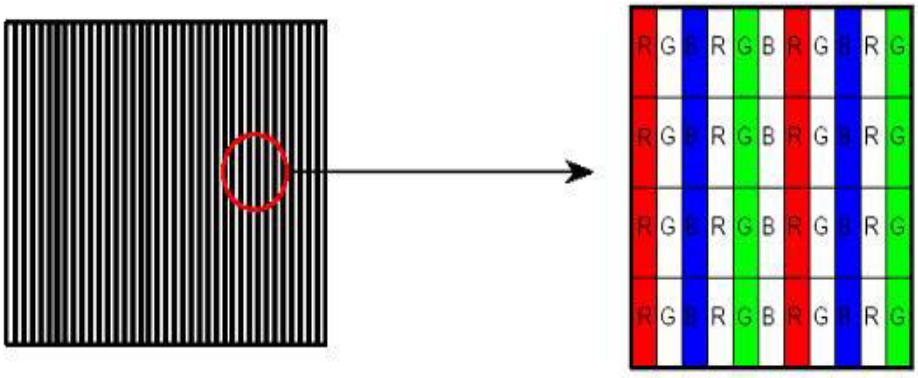
VCC=3.3 V，fV=60 Hz fH=48.9 kHz，fCLK=68.9 MHz



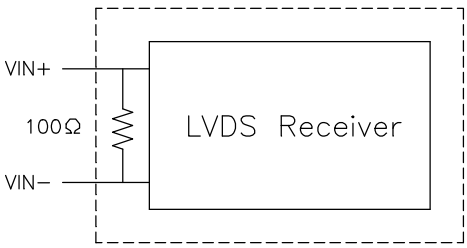
64-Gray:

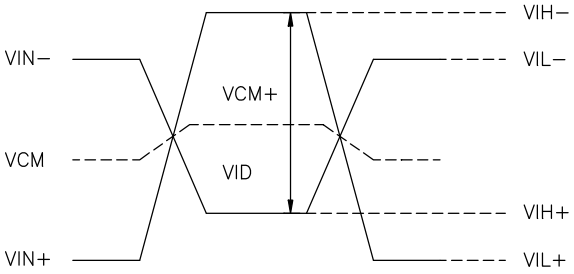
Circuit condition (MAX.)

VCC=3.3 V，f_V=60 Hz f_H=48.9 kHz，f_{CLK}=68.9 MHz



[Note 3] LVDS Signal Definite：



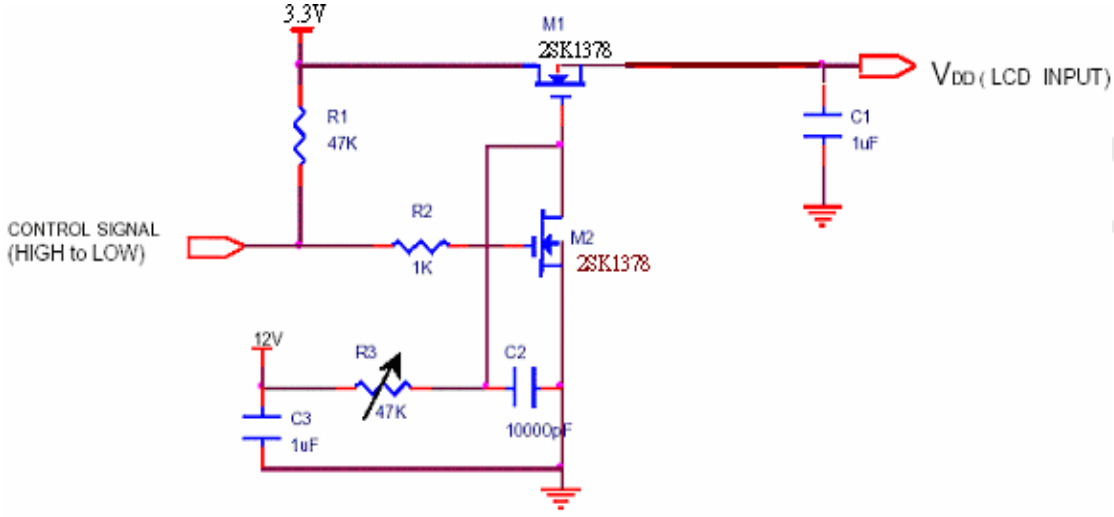


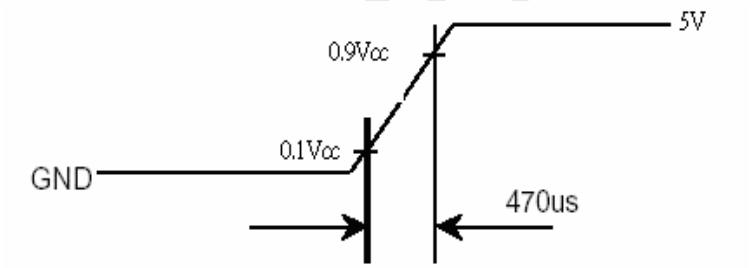
VID = VIN+ – VIN-,
△VCM = | VCM+–VCM- |,
△VID = | VID+–VID- |,
VID+ = | VIH+–VIH- |,
VID- = | VIL+–VIL- |,
VCM = (VIN+ +VIN-)/2,
VCM+ = (VIH+ +VIH-)/2,
VCM- = (VIL+ +VIL-)/2,

VIN+ ：Positive differential DATA & CLK Input
VIN- ：Negative differential DATA & CLK Input

Refer to Inverter rated voltage

[Note 4] Irush measure condition





(B) BACK LIGHT

(a.) ELECTRICAL CHARACTERISTICS

Lamp:

Ta=25℃

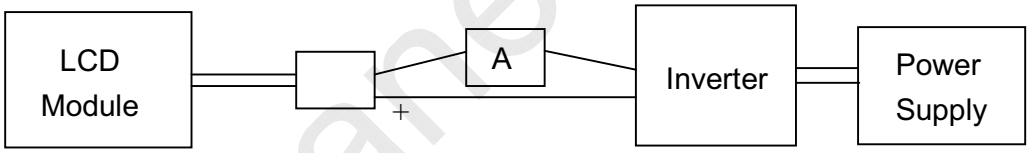
ITEM	SYMBOL	MIN	TYP	MAX	UNIT	REMARK
Lamp Voltage(IL=6.0mA)	VL	657	730	803	Vrms	IL=6.0mA
Lamp Current	IL	5.5	6.0	6.5	mArms	*1)
Inverter Frequency	FI	50	--	60	kHz	*2)
Lamp Initial Voltage	VS	1460	--		Vrms	Ta=25℃
		1650	--		Vrms	Ta=0℃

(b) LAMP LIFE – TIME

Lamp:

ITEM	IL at 2.0 mA	IL at 6.0 mA	IL at 6.5 mA	UNIT	REMARK
LAMP LIFE-TIME (LT)	Min. 15,000	Min. 15,000	Min.10,000	hr	Continuous Operation*3)
Turn-on and turn-off Operation	--	Min.100,000	--	times	Continuous Operation *4)

*1)Measure method：Galvanometer connect to low voltage



*2) Frequency in this range can make the characteristics of electric and optics maintain in +/- 10% except hue.

Lamp frequency of inverter may produce interference with horizontal synchronous frequency,and this may cause horizontal beat on the display. Therefore, please adjust lamp frequency, and keep inverter as far from module as possible or use electronic shielding between inverter and module to avoid the interference.

Under optimum operate frequency range (50~80 KHz), will not effect panel life-time and relability .

*3) Definition of the lamp life time：

a. Luminance (L) under 50% of specification starting lamp voltage

b. Starting Lamp Voltage: over130% of the initial value. Ta=25℃

*4) For keeping good lighting situation, when design the inverter, it must be considered that the voltage large than starting lamp voltage.

4. Connector Interface PIN & Function

(a) CN1 (Interface signal)

Outlet connector: FI-XB30SL-HF10 (JAE)

Link connector: FI-X30H (JAE, Link Type)

(Note) DDC: Display Data Requirements

(Note) Refer to page6、7、8、9之 Data Mapping

Pin No.	SYMBOL	FUNCTION
1	Vss	Ground
2	Vin	+3.3V Power
3	Vin	+3.3V Power
4	V_EDID	DDC 3.3V Power
5	BIST	Build in self-test pattern 0 Normal operation 1 Test pattern mode
6	CLK_EDID	DDC Clock
7	DATA_EDID	DDC Data
8	R0N	minus signal of channel 0(LVDS)
9	R0P	plus signal of channel 0(LVDS)
10	Vss	Ground
11	R1N	minus signal of channel 1(LVDS)
12	R1P	plus signal of channel 1(LVDS)
13	Vss	Ground
14	R2N	minus signal of channel 2(LVDS)
15	R2P	plus signal of channel 2(LVDS)
16	Vss	Ground
17	RCLKN	minus signal of clock channel (LVDS)
18	RCLKP	plus signal of clock channel (LVDS)
19	Vss	Ground
20	NC	No connect
21	NC	VCOM test provided , but customer-end unused (open)
22	NC	No connect
23	NC	No connect
24	NC	No connect
25	NC	No connect
26	NC	No connect
27	NC	No connect
28	NC	No connect
29	NC	No connect
30	NC	No connect

(b) CN2 (BACKLIGHT)

Backlight-side connector: BHSR-02VS-1 (JST)

Inverter-side connector: SM02B-BHSS-1 (JST)

Pin No.	Symbol	Function
1	CTH	VBLH (High)
2	CTL	VBLL (Low)

[Note]： VBLH-VBLL=VL

[Note]

BIST (Build in self-test pattern)

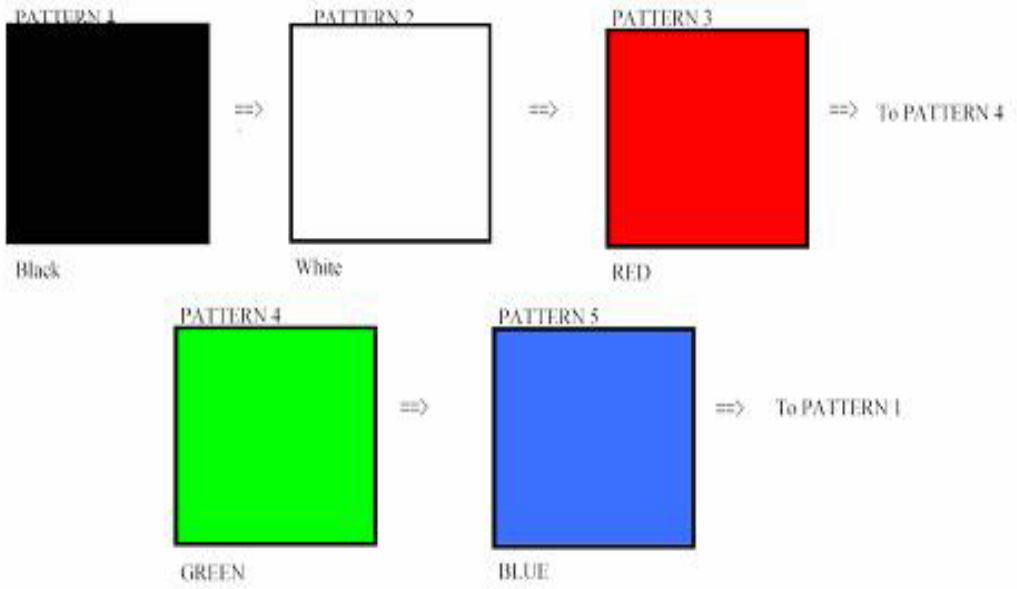
BIST pin = low(GND)：Normal

BIST pin = high(VCC)：Self-test mode

1) Self-test Display Pattern change when pin 5 is high and no LVDS input signals detected, as followed patterns runs continuously. (Black, White, Red, Green and Blue).

2) Pattern sequence

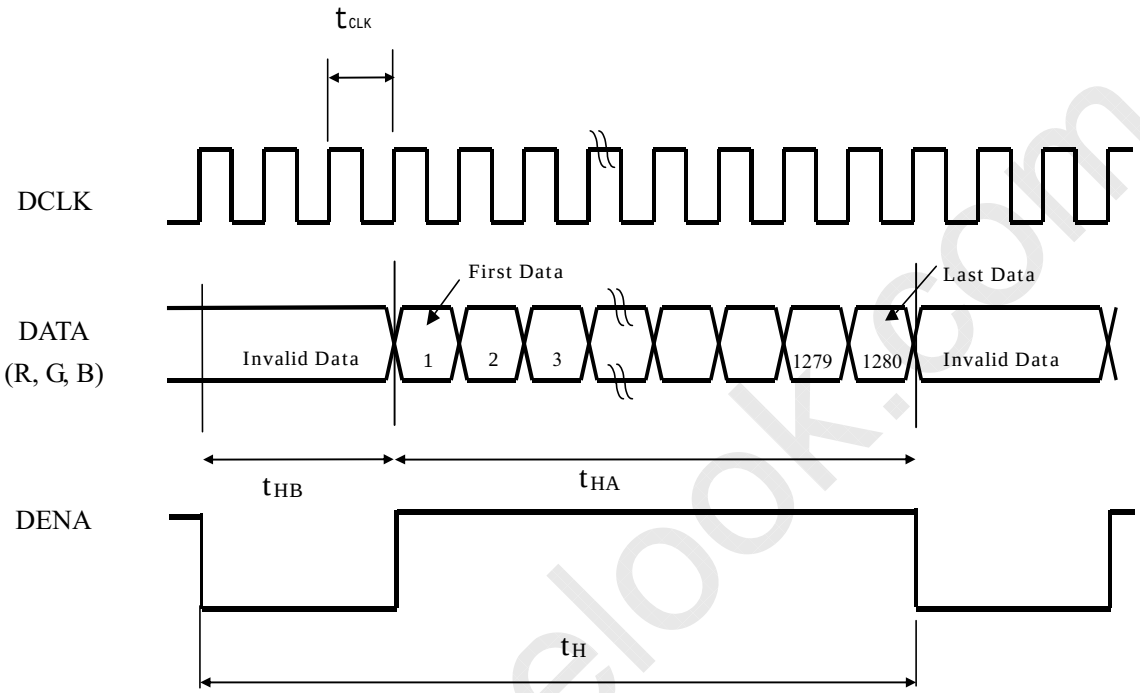
Pattern1→ Pattern2→ Pattern3→ Pattern4→ Pattern5→Pattern1→……..



5. INTERFACE TIMING CHART

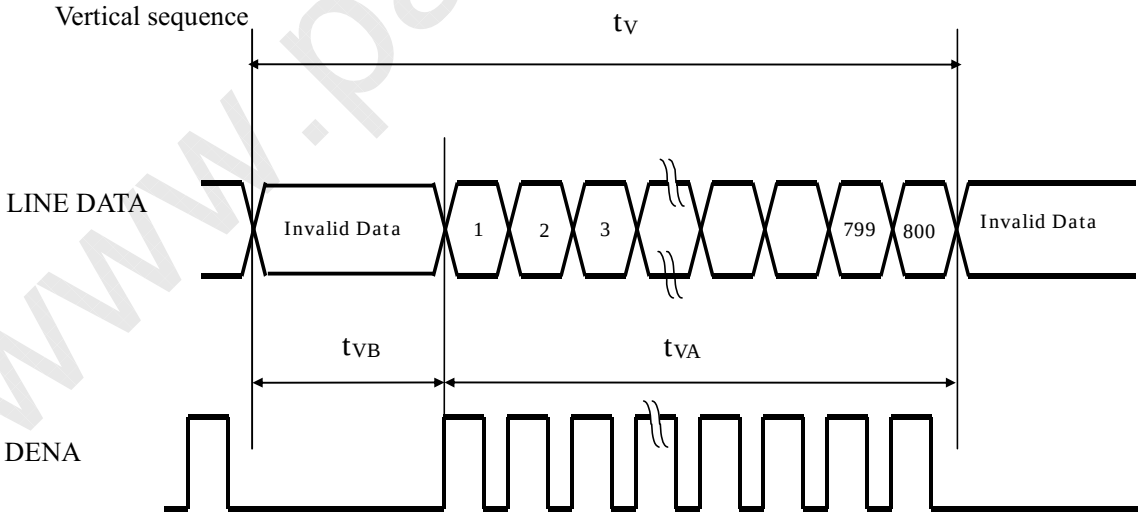
(a). LVDS input time sequence

Horizontal sequence



(b) LCD input time sequence

Vertical sequence



(C) Timing Chart

Title：CLAA154WB08A Technical Specification

ITEM				SYNBOL	MIN	TYP	MAX	UNIT
LCD Timing	DCLK		Frequency	f_{CLK}	65.3	71	74.7	MHz
			Period	t_{CLK}	15.3	14.08	13.3	ns
	DENA	Horizontal	Horizontal total time	t_H	1344	1424	1500	t_{CLK}
			Horizontal Active time	t_{HA}	1280	1280	1280	t_{CLK}
			Horizontal Blank time	t_{HB}	64	144	220	t_{CLK}
		Vertical	Vertical total time	t_V	810	816	830	t_H
			Vertical Active time	t_{VA}	800	800	800	t_H
			Vertical Blank time	t_{VB}	10	16	30	t_H

[Note]

*1) Data is latched during DCLK falling period.

*2) HD、VD is negative.

*3) DENA (DATA ENABLE) usually is positive.

*4) During the whole blank period, DCLK should keep input.
During the vertical blank period, HD should keep input.

(d) DATA mapping

Color	Input Data	R DATA	G DATA	B DATA

		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB					LSB	MSB					LSB	MSB					LSB
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Green(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Blue(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

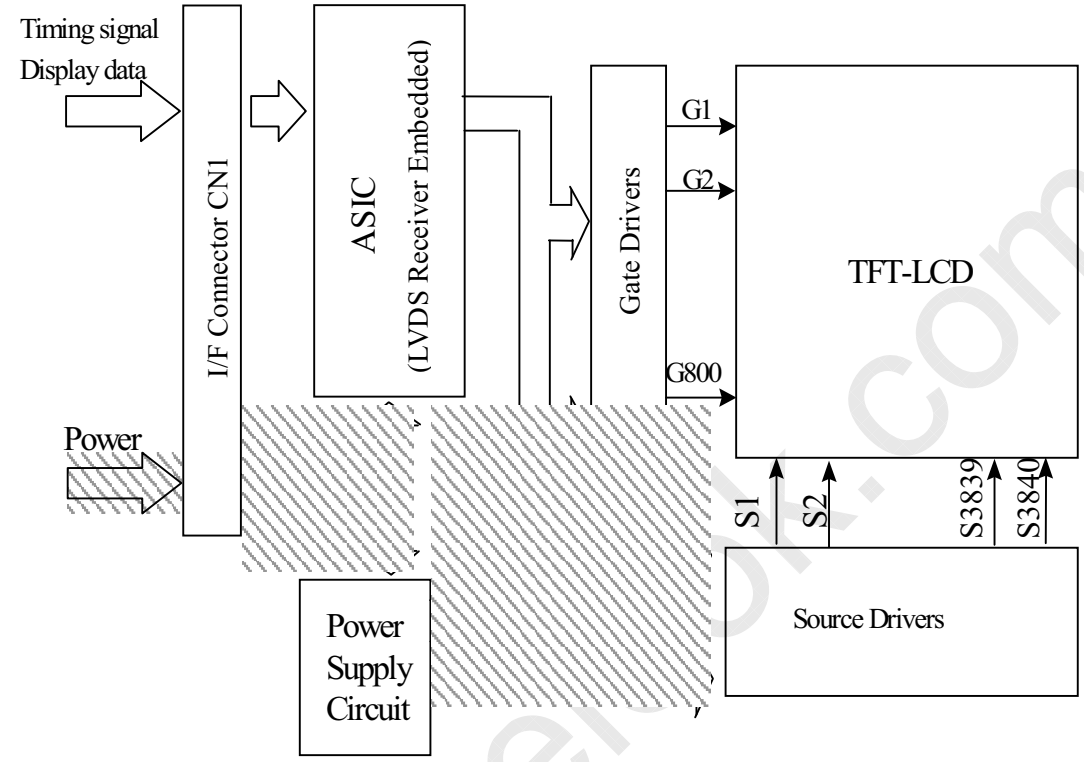
1) Gray level:

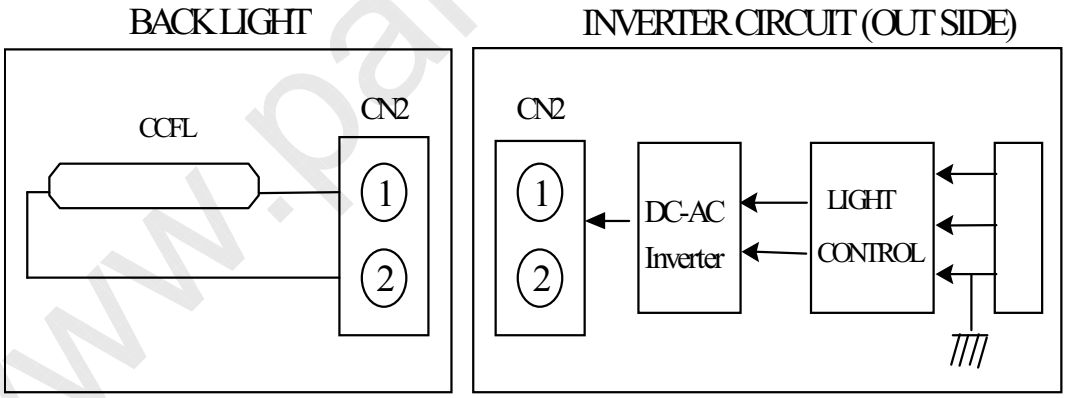
Color(n)：n is level order; higher n means brighter level.

2) DATA:

1: high，0: low

6. BLOCK DIAGRAM



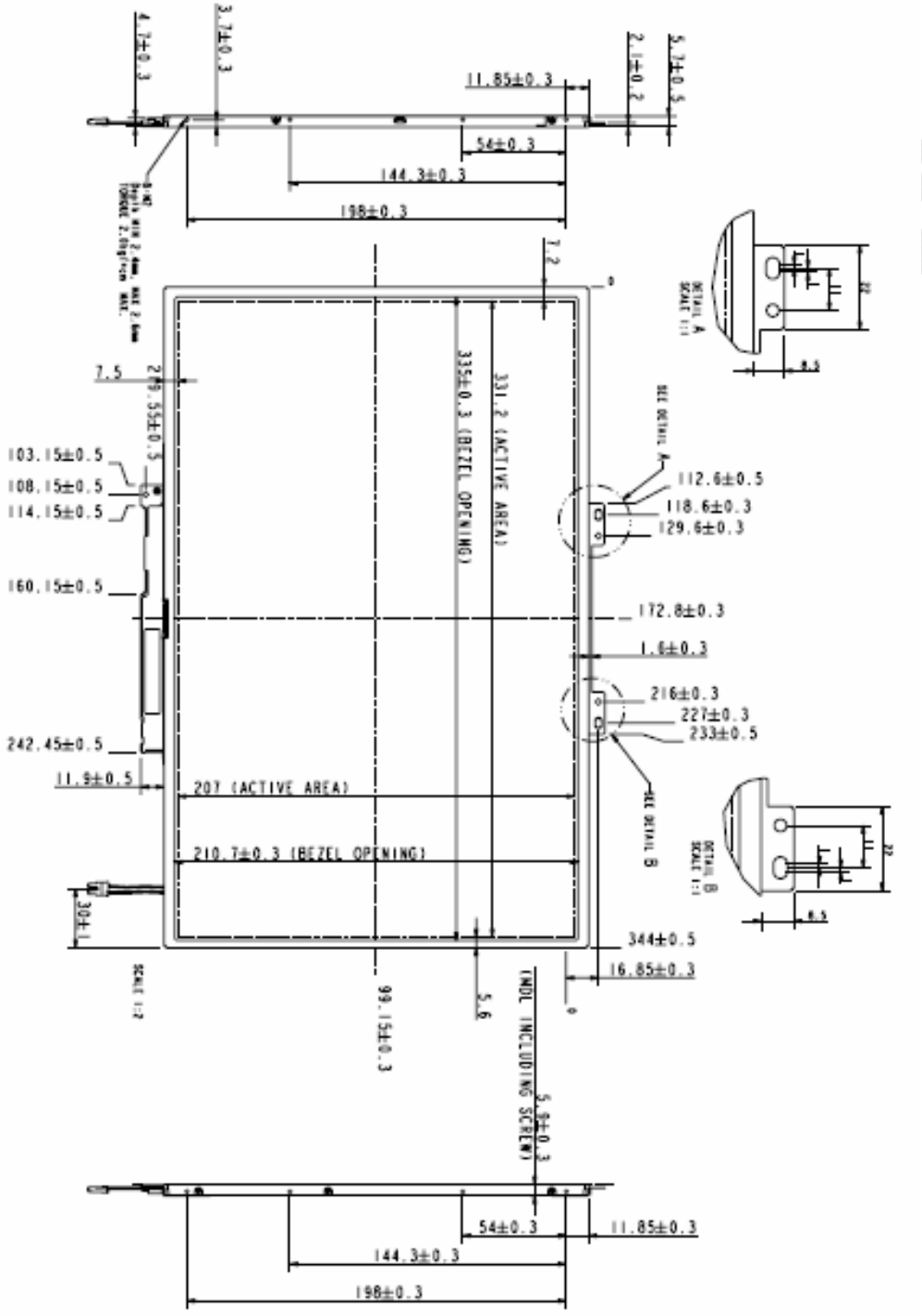


7. MECHANICAL SPECIFICATION

(1) Front side

Title：CLAA154WB08A Technical Specification

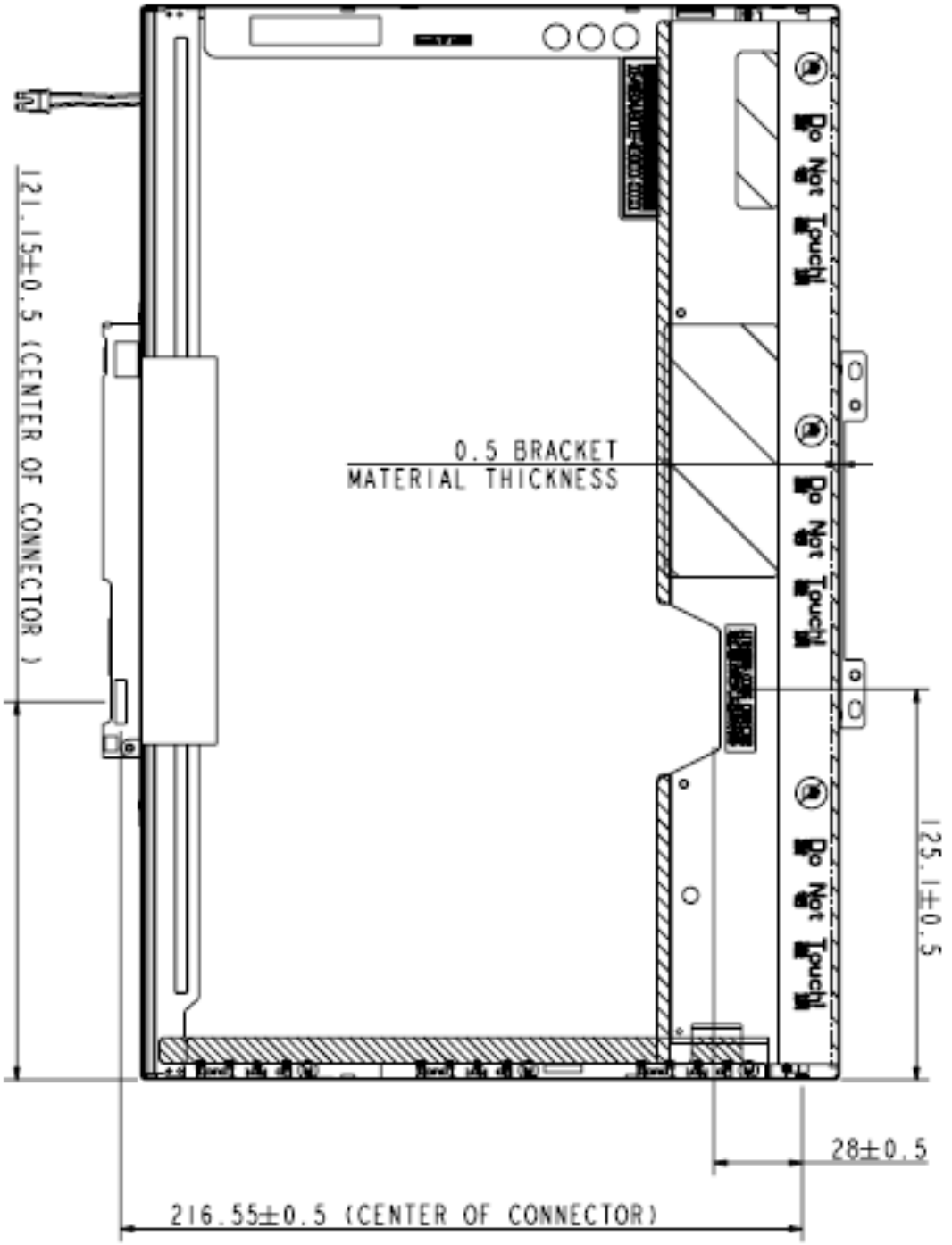
The tolerance, not show in the figure, is ±0.5mm. **[Unit： mm]**



2) Rear side

Title：CLAA154WB08A Technical Specification

The tolerance, not show in the figure, is ±0.5mm. **[Unit： mm]**



8. OPTICAL CHARACTERISTICS

Ta=25℃，VDD=3.3V

Title：CLAA154WB08A Technical Specification

ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	REMARK
Contrast Ratio		CR	θ＝ψ= 0°	300	350		--	*1)
Luminance (5P)		L	θ＝ψ= 0°	200	220		cd/m^2	*2)
Uniformity(5P)		ΔL	θ＝ψ= 0°	80			%	*2)
Uniformity(13P)		ΔL	θ＝ψ= 0°	65			%	
Response Time		Tr	θ＝ψ= 0°		6	9	ms	*4)
		Tf	θ＝ψ= 0°		10	16	ms	*4)
Image sticking		Tis	16 hours		-	20	min	*5)
Cross talk		CT	θ＝ϕ= 0°*3			1	%	*6)
View angle	Horizontal	ψ	CR≧10	40/-40	45/-45		°	*3)
	Vertical	θ		15/-30	20/-35		°	*3)
Color Temperature Coordinate	W	X Y	θ＝ψ= 0°	0.293 0.309	0.313 0.329	0.333 0.349		*2)
	R	X Y		0.585 0.327	0.605 0.347	0.625 0.367		
	G	X Y		0.295 0.561	0.315 0.581	0.335 0.601		
	B	X Y		0.133 0.106	0.153 0.126	0.173 0.146		
Gamut			θ＝ψ= 0°	45%	50%		%	
Gamma		γ	GL	2.0	2.2	2.4		*7)

Color coordinate and color gamut are measured by CS-1000, and all the other items are measured by BM-5A (TOPCON). All these items are measured under the dark room condition (no ambient light).

Measurement Condition: IL = 6.5 mA (SMB_DATA=FFH)

Inverter：SUMIDA / IV12139/T

Definition of these measurement items is as follows:

***1) Definition of Contrast Ratio**

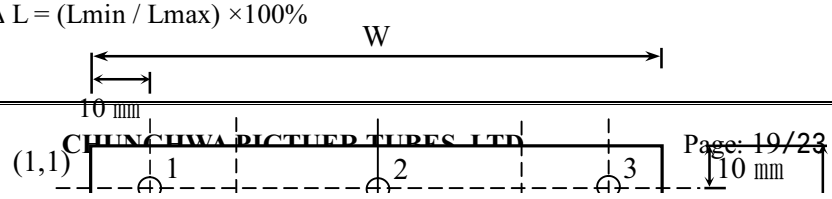
CR=ON (White) Luminance/OFF (Black) Luminance

***2) Definition of Luminance and Luminance uniformity**

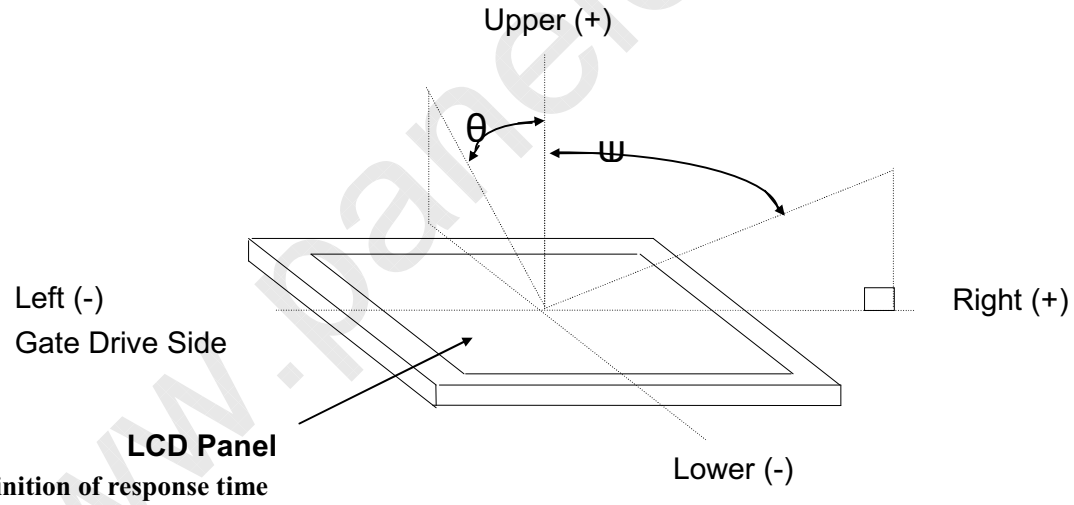
Central luminance: The white luminance is measured at the center position “5” on the screen, see Fig.1 below.

5P Luminance (AVG): The white luminance is measured at measuring points 5、10、11、12、13, see Fig. 1 below.

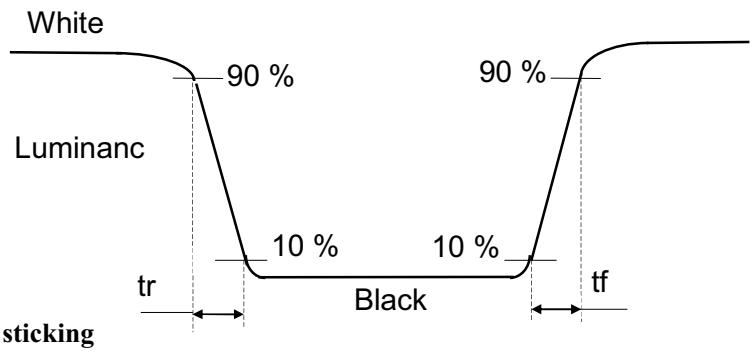
5P Uniformity: Δ L = (Lmin / Lmax) ×100%



***3) Definition of view angle(θ，ψ)**



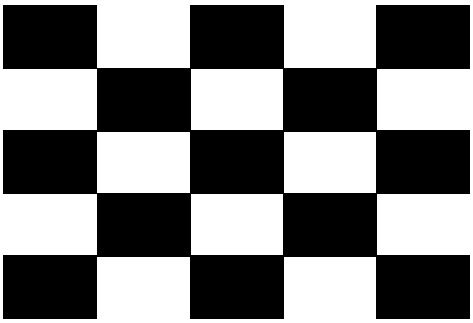
***4) Definition of response time**



***5) Definition of image sticking**

Continuously display the test pattern shown in the figure below for 16 hrs. At 25℃.

To change the picture to gray pattern (gray 32 pattern), and the previous image shall not persist during 20 min .



White：63 Gray
Black：0 Gray

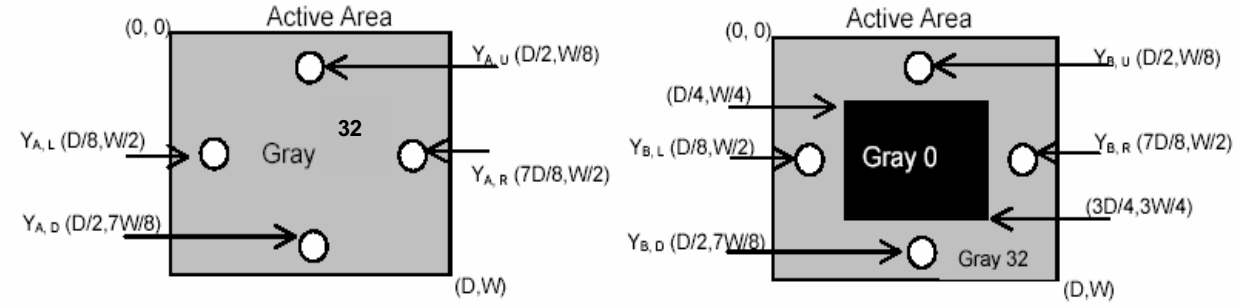
***6) Crosstalk Modulation Ratio:**

CT= | Y_B-Y_A | / Y_A × 100%

Y_A、Y_B measure position and definition

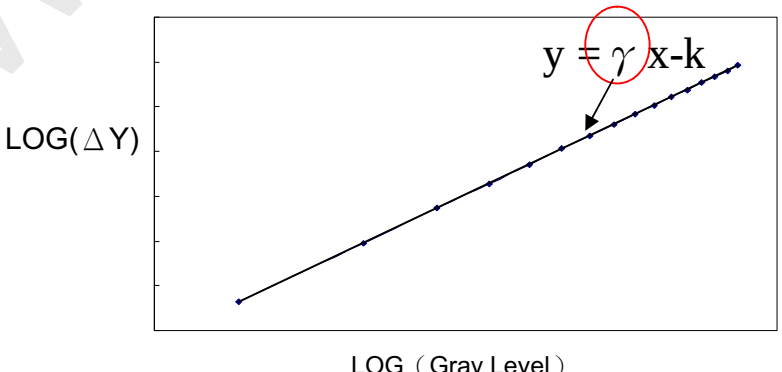
Y_A means luminance at gray level 32(exclude gray level 0 pattern)

Y_B means luminance at gray level 32(include gray level 0 pattern)



***7) Definition Gamma (VESA)**

Based on Customer Sample, take the average value as a standard center value and the variation range of Gamma value caused by loop voltage error should be between +/- 0.2. the bellow figure shows how to obtain the gamma curve and γ (from gray level: 0、16、32-----224、240、255).



9. RELIABILITY TEST CONDITIONS

(1) Temperature、Humidity and Pressure

TEST ITEMS	CONDITIONS
High Temperature Operation	50° C ; 250Hrs
High Temperature Storage	65° C ; 250Hrs
High Temperature High Humidity Operation	40° C ; 95% RH ; 250Hrs
High Temperature High Humidity Storage	60° C ; 95% RH ; 48 Hrs
Low Temperature Operation	0° C ; 250 Hrs
Low Temperature Storage	-25° C ; 250 Hrs
Thermal Shock	-40° C (30 Mins)～65° C (30 Mins) , Ramp<20℃ , 100 CYCLE
Temperature and Pressure Storage	25℃ 、260hPa 、24hrs

(2) Shock & Vibration

TEST ITEMS	CONDITIONS
Shock (Non-Operation)	Shock level : 2450m/s^2 (250G), Waveform : half sinusoidal wave, 2ms, 6 axis (± X,± Y,± Z) per cycle
Vibration (Non-Operation)	Vibration level : 14.7m/s^2 (1.5G), sinusoidal wave (each x,y,z axis : 1hr, total 3hrs) Frequency range : 5～500 Hz Sweep speed : 0.5 Octave/min.

(3) ESD

Power on or off	Power on			Power off	
Test Position	Surface discharge(Panel display area 、Frame 、PWB 、Panel back side)		Electrics capacity of Connector	Surface discharge (Frame)	Surface discharge (Edge of panel)
Mode	Contact	Air	Contact	Contact	Air
Capacity	150 pF	150 pF	200 pF	150 pF	150 pF
Resistance	330 Ω	330 Ω	0 Ω	330 Ω	330 Ω
Voltage	±8kV/±15kV	±8kV/±15kV	±250 V	±6kV/±8kV	±8kV/±15kV
Interval	1 sec	1 sec	1 sec	1 sec	1 sec
Times(single point)	25	25	1	25	25

(4) MTBF without B/L: 200,000 Hrs (min) lifetimes.

(5) Judgment standard

The judgment of the above test should be made as follow:

Pass：Normal display image with no obvious non-uniformity and no line defect.

Partial transformation of the module parts should be ignored.

Fail：No display image, obvious non-uniformity, or line defects.